

7 STEPS OF EFFECTIVE WET SANITATION

One step at a time



GOOD - Enables Effective Sanitation

1. GMP
2. Continues employee training
3. Hand scrub
4. Continues inspection
5. Flood sanitize
6. Single use cleaning aides
7. Synchronized process
8. Flashlights issues
9. ATP verification
10. Dedicated trainers & training tools
11. Dedicated tool storage



UGLY – Direct link to Poor Sanitation

1. Drain back up
2. Standing water
3. Aerosols
4. Hollow rollers
5. Biofilm
6. Mops & foam squeegees
7. Fibrous belting
8. Co-mingling
9. Non-accessibility



BAD – Can lead to Poor Sanitation when not maintained

1. High pressure water & air
2. Re-usable cleaning tools
3. Switches
4. Bearings
5. Congestion
6. Door seals

Step 1: Dry Clean

- **LOTO**, secure and disassemble equipment.
- Remove gross soils from equipment and floor.
- Remove production supplies from the room.
- Remove trash from room.
- Empty drain baskets.

Step 2: 1st Rinse

- Remove remaining visible soils with hot water (95% as benchmark).
- Gross soils prohibit effective surface cleaning if not removed.
- Parts rinsed and ready to be placed into COP tanks for cleaning.

Step 3: Soap & Scour
Proper PPE required

- Foam the walls, then the floor, and then the equipment.
- Set contact time, i.e. 10-15min. Do not allow soap to dry, may form a stronger soil.
- Scour to remove film, fats & proteins.
- Drains cleaned prior to starting step 4.

Step 4: Post Rinse & Inspect

- Remove chemical and soils via flood rinse.
- Rinse in the order the soap was applied. Walls, then the floor, and last the equipment.
- **Avoid spraying** the floor once the post rinse of the equipment begins!
- Use a flashlight to verify clean. Should occur throughout step 4.
- 100% free of soils, hazes, or water beads. Verify by sight, feel, and smell.

Step 5: Remove & Assemble

- Put on clean outerwear.
- Sanitize hands.
- Verify all chemical is removed (visual, Ph paper)
- Remove all standing water & overhead condensation.
- Standing water prevents sanitizer contact with the surface.
- **Pre-op inspect parts** that will not be accessible after assembling.
- **Sanitize inaccessible parts** prior to assembling.
- Assemble (follow **LOTO** procedure).
- Re-lubricate where needed.

Step 6: Pre-op

- Inspect to ensure free of chemicals, tools, cleaning supplies before starting the equipment, and guards in place.
- Run equipment prior to inspection.
- Complete the formal pre-op procedure as per SSOP (**sight, smell, touch, ATP are recommended tools**).
- Correct all deficiencies and provide feedback to responsible sanitor/cleaner.

Step 7: Disinfect & Sanitize

- Make sure there is no standing water before beginning.
- **Foam disinfect entire processing area:** walls (5ft/1.5mt min), floor, & equipment. (i.e. **800-100ppm Quat for 10minutes minimum**) Follow label.
- Low pressure volume rinse with potable water the product contact surfaces only.
- Ensure there is no pooling water.
- **Foam sanitize no rinse concentration the product contact surfaces.**